

AMENDMENTS TO THE SPECIFICATION

Amend the paragraph at page 8, line 17 – page 9, line 2 as follows.

Next, an attachment procedure of the button 1 to the upper die 30 will be described.

First, the button 1 is held by the button holder 10 of the chuck unit 20 in the balanced condition (Fig. 2). In this case, the position is defined as a button holding position. At this time, an operator can hold a circumference of the button body 2, and insert the attachment part 3 into the button holding part 11 of the button holder 10 while observing the upper face of the button 1. ~~Thus, unlike~~ Unlike attachment to the upper die 30, where the operator ~~has to hold the button body 2 of the button 1 and~~ cannot observe the upper face of the button, the operator does not feel pain on his/her fingers and does not have to pay much attention in the circumferential positioning of the button 1, thus greatly enhancing the workability. Further, the arrangement in which the projection 12 of the button holder 10 is fitted into the notch of the button 1 allows the operator to observe the design on the upper face of the button 1 and to expect a matching position. This operation can be performed by holding the circumference of the button body 2 and rotating the button slightly, which is quite easy.